



2600-530-1 Wrap

2615-153 Bolt Hex 5-16x3-4
16X

2616-052 Screw 10-32x1-2
2X

2620-411 Nut 5 16-18 Hex Flange Lock
16X

9200-403 Rail

2902-006 Nut Nylon Locking 10-32
3X

9200-306 Bracket Upper Slow Down

2600-257 Limit Nut 2 Bronze
2X

2616-108 Screw Limit 6-32
4X

2600-857 Spring Limit SW Ovrhd Optr
4X

2600-909 Limit Shaft 9200 Rev D

9200-402 Limit Rail Assy

1601-256 Switch Magnet PU

2600-254 Limit Nut 1-2 w-Magnet

2616-162 Screw w LW 95345A047
10X

2616-032 Screw 1-72 SS
2X

9200-309 Limit Clamp
3X

9200-310 Bracket Partial Open

2902-004 Nut Nylon Locking 8-32
4X

2902-003 Nut Nylon Locking 6-32
4X

9200-307 Bracket Lower Slow Down

2616-103 Screw 4-40x5-8
8X

1804-024 Micro Switch
4X

2600-440 Rev A Bearing 0.75 x 1.626 x 0.5
4X

2902-002 Nut Nylon Locking 4-40
4X

2600-316 Sprocket .75 Bore No. 35

2616-017 Screw 8-32x3-8
2X

2620-044 Washer Split #8
2X

2802-003 Washer #8
2X

2630-018 Snap Ring
2600-096 Shims

2600-241 Rev A Chain Guard

2600-199 Shaft Cross 9200

2600-309 Rev A Gear Bevel 15 Tooth .75 Bored
2X

2600-032 Spirol Pin 1
2X

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IPB-Limit Switch Enclosure

9200-005 Clear Cover
not shown for clarity

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SIZE	DWG. NO.	REV.
A	9200-023	A
Scale: None		SHEET 1 OF 1